

WEBCAST ONLY AUCTION OF SURPLUS EQUIPMENT FROM AEROSPACE PARTS MANUFACTURER INCLUDING HAAS VMC'S, (2) TRAK CNC LATHES, (15) VERTICAL MILLS, OMAX WATERJET, LATHES, SHEARS, 150 HP & 80 HP GD AIR COMPRESSORS, VIBRATORY BOWLS, SEAM WELDER & SPOT WELDERS, ROLLFORMERS, THREAD ROLLERS, OBI PRESSES, SHOP & SUPPORT EQUIPMENT

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# WEBCAST AUCTION

Former Assets of an

## AEROSPACE PARTS MANUFACTURER

2168 W. 25th Street – Cleveland, Ohio 44113

Located in Downtown in Cleveland, OH Next to West Side Market

**SALE DATE: THURSDAY, NOVEMBER 5TH, STARTING AT 10:00 AM**

**INSPECTION: WEDNESDAY, NOVEMBER 4TH FROM 10:00 AM TO 4:00 PM**



Haas Model VF2 CNC Vertical Machining Center



(2) 16" X 30" SWI Model Trak 1630SX CNC Lathes



(2) Waterbury Farrell No. 20 Incline Flat Die Thread Roller



4' Pandjiris Model 48E4-2-30 Seam Welding System



(13) 3 HP - 1 HP Vertical Mills



150 HP & 100 HP Gardner Denver Air Compressors



Sale Under The Management Of

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# THURSDAY, NOVEMBER 5TH - 10:00 AM



Mazak Model QTN-250 MS CNC Turning Center



60,000 PSI Omax Model 2626 Jet Machining Center Water Jet Cutting Machine



Haas Model VF5/50 CNC Vertical Machinery Center

NEW 2010



(2) 16" X 60" Romi Model 16-8 Engine Lathes w/ DRO's



(3) 3 Ton Pioneer Model VT315A Broaching Machines



Baron-Blakeslee Model CD-20S-ER Vapor Degreaser



50 KW Generac Model SG50 Natural Gas Powered Generator Set

### CNC VMC'S

**Haas Model VF5/50 CNC Vertical Machinery Center;** S/N 1078698, 24" X 50" Table, 50 Taper Spindle, 30 Pos. ATC, Chip Conveyor, 5,252 Hours (2010)  
➤ Mida co Series 50 SD Automatic Pallet Changer

**Haas Model VF5/50 CNC Vertical Machinery Center;** S/N 25662, 23" X 50" Table, 50 Taper Spindle, 30 Pos. ATC, 30 HP High Torque Chip Conveyor, 18,190 Hours (2001)

**Haas Model VF3 CNC Vertical Machining Center;** S/N 21302, 40 Taper Spindle, 24 Pos. ATC, 18" x 38" Table, 20 HP Vector Drive, 3,793 Hours (2000)

**Haas Model VF2 CNC Vertical Machining Center;** S/N 1097432, 16" X 36" Table, 40 Taper Spindle, 20 Pos. ATC, 4,737 Hours (2012)

### CNC TC'S

**Mazak Model QTN-250 MS CNC Turning Center;** S/N 172871, Mazatrol 640T Nexus Controls, 10" 3-Jaw Chuck, Tailstock, 12 Pos. Turret (2004)

**Okuma Model Impact LU25 CNC Turning Center;** S/N 0051, 26" Swing, 12 Pos. Upper and 10 Pos. Lower Turrets, OSP7000 Controls, Chip Conveyor (2001)

**Mazak Model QT-35XS CNC Turning Center;** S/N 139413, Mazatrol 640T-PC Fusion Controls, 28" Swing, Tailstock, 12 Pos. Turret, Chip Conveyor (1999)

(2) Mazak Model Quick-Turn 20 CNC Turning Centers; S/N 130756 and 122228, 8" 3-Jaw Chucks, Tailstock, 10 Pos. Turret

### VERTICAL MILLS

(13) 3 HP - 1 HP Vertical Mills w/ DRO's by Birmingham, Bridgeport, Acra, & Others  
3 HP Russell Gilmon Model 71677 Horizontal Mill

### LATHES

(2) 16" X 30" SWI Model Trak 1630SX CNC Lathes; S/N

172CH333 (2017) and 162CH963 (2016), 8" 3-Jaw Chucks, 150-2,500 RPM, Prototrax-SLX CNC Controls (New as 2017)

(2) 16" X 60" Romi Model 16-8 Engine Lathes w/ DRO's

14" X 40" Birmingham Model YCL-1440GH Geared Head Lathe

15" X 36" Mazak-Mate Toolroom Lathe

16" X 36" Central Machinery Type 12/36 Geared Head Lathe

11" X 30" Southbend Model CL8187-A Precision Lathe

### WELDING EQUIPMENT

4' Pandjiris Model 48E4-2-30 Seam Welding System; Shop No. 41-0872, 54" Weld Bed, Cycromatic Items; Magnetic Arc Control - DWF3 Wire Feeder - AVC-3 Arc Voltage Control, 350 Amp Miller Syncrowave 350 Power Source, Syncrowave Programmer SP-34 Controls, Miller 043007 Chiller

75 KVA Ferranti-Sciaky Spot / Seam Welder; S/N 11487, 36" Throat, Sciaky Touch Weld Three-Phase Control

50 KVA Taylor Winfield Type EBA-3-8-50 Air Spot / Seam Welder; S/N 77480-C, 8" Throat, Foot Pedal

(12) Various Size Taylor Winfield Spot Welders From 20 to 50 KVA, Most with Technitron Controls and Foot Pedals

300 Amp Miller Aerowave Hybrid Tig Welder; S/N LE4500886, Weldcraft Chiller, Foot Pedal

Thermal Dynamics Model 300 GTS-DC Inverter Tig Welder

(2) Miller "Diversion" 160 Aluminum and SS Tig Welders

250 Amp Miller Dial-Arc Welder

300 Amp Miller 330A/BP Welder; S/N HK256868

### THREAD ROLLING EQUIPMENT

(2) Waterbury Farrell No. 20 Incline Flat Die Thread Roller; S/N N/A, 27" and 36" Vibratory Bowls,

(2) 10" X 78" Angor Model AMH600 Incline Parts Conveyors

Waterbury Farrell No. 30 Flat Die Thread Roller

Waterbury Farrell Model 200 Flat Die Thread Roller

Waterbury Farrell Model 20LF Flat Die Thread Roller

### ROLL FORMERS

Ardcor 7-Stand Model F-10-2-10-M2 Rollformer; S/N 90-037-8, 15" Roll Width, Stands 15" OC, Light Curtains

Yoder 8-Stand Rollformer; S/N 914L, 15" Roll Width, Stands 15" OC

Yoder 6-Stand Rollformer; S/N Y6153271, 10" Roll Width, Stand 11" OC

### WATER JET

60,000 PSI Omax Model 2626 Jet Machining Center Water Jet Cutting Machine; S/N D511670R, 31" X 46" Tank, Pent Meyers Cat No. 35PE-BEN Pump

\*Note: Pump Seals Need Replaced with Overflow Tank and Koolant Chiller\*\*

### FINISHING EQUIPMENT

Vibe-Tech Mode VTHT-2436 Vibratory Parts Finisher; S/N 1120-M-959, 5 HP (New 2008, Never Put in Service) - Subject to Withdraw

Vibe-Tech Model VTB-32-32-2 Barnisher / Parts Tumbler; S/N 3116N701, 32" Wide Dual Chamber Bowl

(5) Sweco Vibratory Finishing Bowls to 68"

(8) Zero Blast Central Pneumatic Mac Blast, Waterloo, Econoline Blast Cabinets to 50" X 31"

32" Dia. Almco Model Barrel Tumbler Parts Finisher

Rampart "Grit" Type Finishing Tumbler, 11" Dual Chambers

18" Dia. Cuda Model 695 Heated S.S. Rotary Parts Washer; S/N 100597

Giles Enterprise Model FSH-2A SS Vertical Parts Washer; S/N 0302150216, with Anstul R-10Z Wet Chemical Fire Suppression System

Baron-Blakeslee Model CD-20S-ER Vapor Degreaser; S/N 70061, R22 Refrigerant, 30" X 80" X 72" Deep SS Tank

Baron-Blakeslee Model MRR-60LE Vapor Degreaser; S/N 70062, R22 Refrigerant

36" Wide X 144" Long Nobles Electric Fired 2-Stage Belt Type Parts Washer, 23" X 40" Window

### BROACHING MACHINES

(3) 3 Ton Pioneer Model VT315A Broaching Machines; S/N A-1524, A-1527, A-1576

2 Ton Pioneer Model VM215-4 Broaching Machine; S/N A4365

### POWER BENDERS

(2) Di-Acro Model P-Bender Power Benders; S/N 150128377 and N/A

### OTHER TOOLROOM EQUIPMENT

18" X 20" Armstrong Horizontal Band Saw

Leonard Model 3CP-VO Tube Master Flaring Machine

Hobart Model CRS-66-SS Dishwasher; S/N 12-068-697

34" x 46" Haas Downdraft Grinding Booth with 12" Delta Disc Sander, 1" Baldor Belt Sander and 6" Westward DE Grinder

125 Ton Watson Stillman Hydraulic Hobbing Press; 18.5" x 27" Bed Size, 10" X 18" Between Tie Bars

Toolroom Machinery Including; Lathes, Vertical Band



Yoder 6-Stand Rollformer



(2) Di-Acro Model P-Bender Power Benders

# AEROSPACE PARTS MANUFACTURER



Vibe-Tech Mode VTHT-2436  
Vibratory Parts Finisher –  
Subject to Withdraw



75 KVA Ferranti-Sciaky Spot /  
Seam Welder



(12) Various Size Taylor  
Winfield Spot Welders  
From 20 to 50 KVA



32 Ton Bliss OBI Press



(3) 60 Ton Bliss OBI Presses

Saws, Floor Drills, Surface Grinder,  
Darex Drill Grinder

## SHEARS AND IRONWORKERS

52" X 16 Ga. Wysong Model  
1252 Power Shear; S/N P13-  
1243-F Back Gage

52" Wysong Light Gauge  
Mechanical Shear, Manual  
Back Gage

Peddinghaus Model 210/11  
Ironworker; S/N FF340, Single  
End Punch to 2-1/2" Diameter,  
Angle Shear to 3" X 3" X 5/16",  
Single End Shear to 5" X 7"

## Ovens

Grieve Model B3-650 2-Door  
Natural Gas Batch Oven; S/N  
14333, 800,000 BTU, Max Temp  
650 Degree, ID 126" X 68" X 90",  
Controls, Honeywell Chart  
Recorder

Grieve Model TB-500 2-Door  
Electric Batch Oven; S/N  
640209, ID 48" X 60" X 48", Max  
Temp 500 Degree, 24 KW

## OBI PRESS AND RELATED

(3) 60 Ton Bliss OBI Presses

32 Ton Bliss OBI Press

(2) 22 Ton Azimuth OBI  
Presses

(3) V&O No. 35 OBI Presses

(8) Various OBI Presses by  
Bliss, Kenco, Niagara, &  
Walsh

4 Ton Benchmaster Model  
452 Press

12" Rowe Model A10-02000J  
Uncoiler

5" PA Industries Model SRF-  
100 Straightener

10" X 1,200 Lb. Rowe Model  
B10-PR Uncoiler

## OPTICAL COMPARATORS & TENSILE TESTERS

36" Sigma / Herald Model  
HF750 Optical Comparator;  
S/N 7125, Quadra-Chek 200 DRO

16" Starrett 400 Series  
Optical Comparator; S/N  
8721G, Quadra-Chek 200 DRO

(2) 14" Sheer-Tumico Model  
20-3500 Desk Top Optical  
Comparator; S/N R041706,  
R041703

(2) United Model LCH-150KN  
Speed Tester Tensile Tester;  
S/N 1206434, 0117401

United Model DH-10 Speed  
Tester Tensile Tester; S/N  
Z83404

## CRANES

10 Ton X 42' Span (Approx.)  
Progressive Double Girder  
Top Running Overhead Crane,  
6-Way Pendant

2,000 Lb. X 15' Arm Floor  
Type Rotating Jib Crane with  
1 Ton P&H Heavy Lift  
Electric Cable Hoist

1,000 Lb. X 12' Arm Abell-  
Howe Column Jib Crane with  
500 Lb. Harrington Electric  
Chain Hoist

1,000 lb. Harrington Chain  
Hoist

## SHOP EQUIPMENT

42" Cub-Cadet Model RZTL  
Zero Turn Lawn Mower, 23 HP  
Kohler 7000 Series Engine, 75  
Hours

8,000 Lb. JH Industries Model  
KD-80-60 72" x 96" Scissor  
Lift; S/N 54364, 72" X 96"  
Platform, 65" Max Lift, Pendant  
Control

Large Quantity of Items to  
Support 250,000 SF Facility  
Including; (35) Various Size Self  
Dump Hoppers, Maple Top  
Benches, Pedestal and Floor Fans,  
Die Lift Carts, Safety Cabinets,  
Bench Grinders, Chop Saws, Floor  
Scales, Cantilever and Pallet  
Racking, Shelving, Toolboxes,

Storage Cabinets, Banding Sets,  
Assorted Hand Tools and Many  
Other Related Items

## MEZZANINE

16' Wide X 100' Long X 10'  
High Atlas Mezzanines, Inc.  
Free Standing Mezzanine  
System

## AIR COMPRESSORS

150 HP Gardner Denver  
Model VS-135-170A Cabinet  
Type Air Compressor; S/N  
S2291128, 64,636 Hours

100 HP Gardner Denver  
Model VS80-110A Cabinet  
Type Air Compressor; S/N  
376047, 38,628 Hours

Gardner Denver Model  
R3D10CO4A Air Dryer; S/N  
100000754475

## GENERATOR

50 KW Generac Model SG50  
Natural Gas Powered  
Generator Set; S/N 3001574304,  
120/240 Volt, with Asco Cat No.  
E03ATSA20400FGOC Power  
Transfer Switch (New 2017, Never  
Put in Service)

> (3) Intertek Model  
LT1150S Battery Back  
Ups

> Square D Circuit Breaker  
Power Distribution Panels



(5) Sweco Vibratory Finishing Bowls to 68"



Grieve Model TB-500 2-  
Door Electric Batch  
Oven



52" X 16 Ga. Wysong  
Model 1252 Power  
Shear



(13) 3 HP - 1 HP Vertical  
Mills w/ DRO's by  
Birmingham, Bridgeport,  
Acra, & Others



125 Ton Watson  
Stillman Hydraulic  
Hobbing Press



10 Ton X 42' Span (Approx.) Progressive Double Girder Top Running Overhead Crane



42" Cub-Cadet Model RZTL  
Zero Turn Lawn Mower



(2) United Model LCH-  
150KN Speed Tester  
Tensile Testers



16" Starrett 400 Series  
Optical Comparator



36" Sigma / Herald Model  
HF750 Optical Comparator



18" Dia. Cuda Model 695  
Heated S.S. Rotary Parts  
Washer



8,000 Lb. JH Industries Model KD-80-60 72" x 96"  
Scissor Lift

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